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wherein said lateral cutting edge comprises a pointed cutting edge oriented to cut along a circular path centered at said central cutting axis, and wherein said cutting edge is oriented to have an off-radial relief angle.

17. (Previously presented) The milling cutter as claimed in claim 16, wherein the length of the first section on the tooth face is 20% or less than the length of the tooth face between the cutting edge and central cutter axis.

18. (Previously presented) The milling cutter as claimed in claim 16, wherein the first section blends tangentially into the second section.

19. (Previously presented) The milling cutter as claimed in claim 16, further including a concave chip-breaking section located between the first and second sections of the tooth face.

20. (Previously presented) The milling cutter as claimed in claim 16, wherein the first section is smaller in length than the second section.

21. (Previously presented) The milling cutter as claimed in claim 11, wherein said second section is concave.

22. (Previously presented) The milling cutter as claimed in claim 16, wherein said second section is concave.

23. (Canceled).

24. (Canceled).